

SINGER

331K Fittings

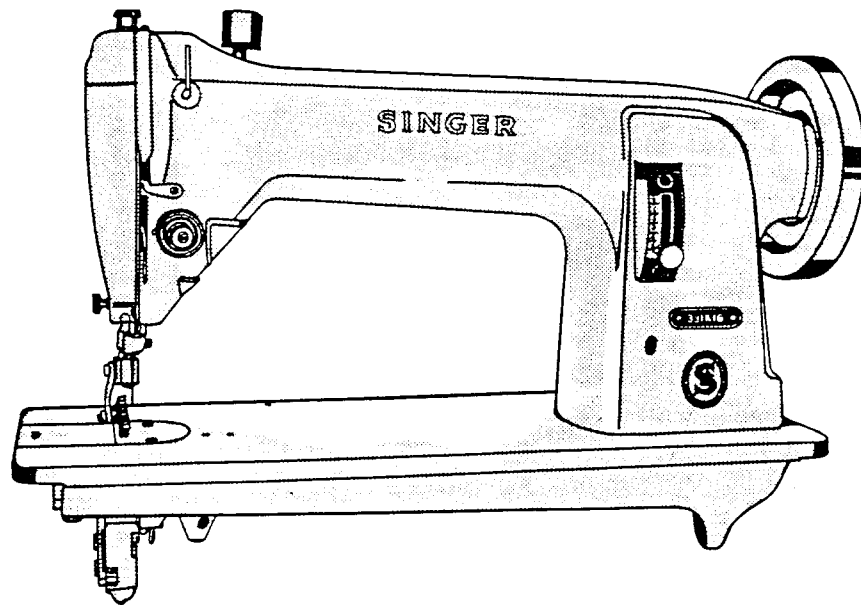
SINGER
INDUSTRIAL PRODUCTS

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(1)

APPLICATION and FITTINGS GUIDE

FITTINGS GUIDE
for
SINGER*
331K
Machines



33IKI & 33IK3 MACHINES

The sets of fittings listed below, including Standard Fittings, are applicable to both machines.

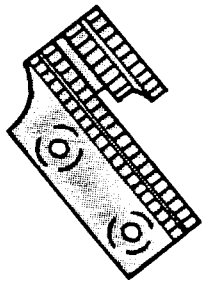
| APPLICATION | FEED DOG | PRESSER FOOT | THROAT PLATE |
|-----------------------|----------|--------------|------------------------------|
| 1. General Cloth Work | * 26603 | 161066 | 26606 |
| 2. General Cloth Work | + 44252 | 161066 | 44256 |
| 3. General Cloth Work | 26603 | 12143 | 26606 |
| 4. General Cloth Work | 26603 | 161066 | 26605 |
| 5. General Cloth Work | 12481 | 161066 | 12482 |
| 6. General Cloth Work | 143366 | 161066 | 270326 |
| 7. General Cloth Work | 20158 | 161066 | 19418 |
| 8. For Shirt Work | 142057 | 161066 | 147158 (For Chaining-off) |
| 9. For Tailoring Work | 44136 | 161066 | 44137 |

* 33IKI MACHINE STANDARD FITTINGS

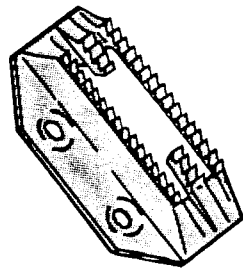
+ 33IK3 MACHINE STANDARD FITTINGS

NOTE: For descriptions of Fittings refer to list on Pages 10 and 11.

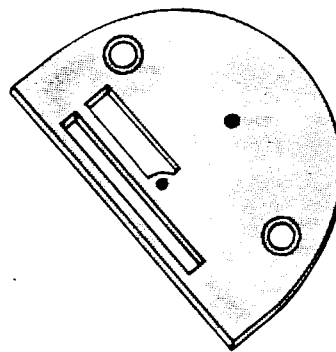
For details, call your Industrial Sales Office, or write The Singer Company, Industrial Products Division, 30 Rockefeller Plaza, New York, N. Y. 10020.



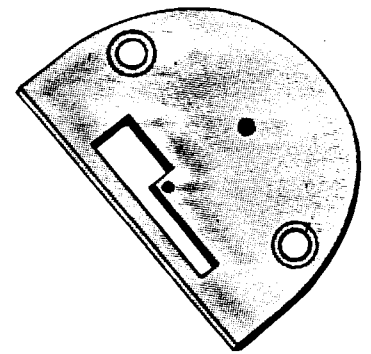
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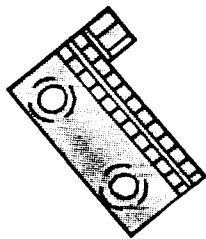
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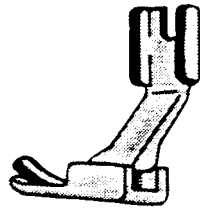
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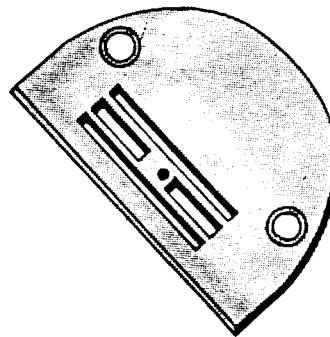
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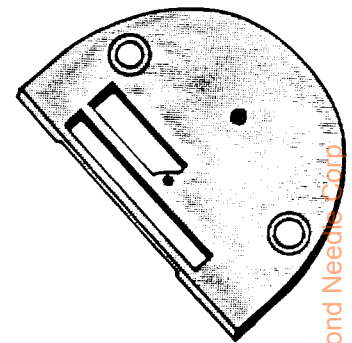
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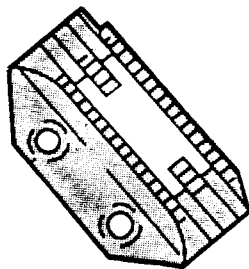
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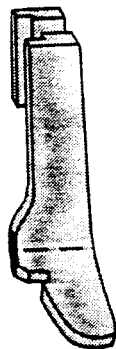
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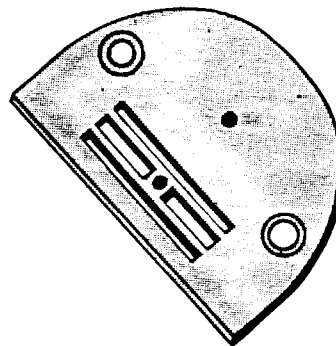
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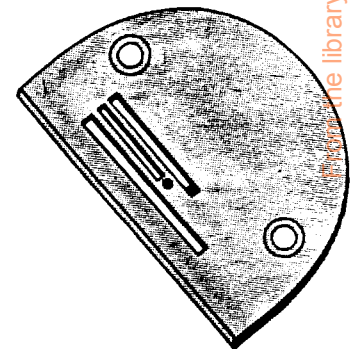
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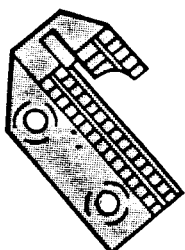
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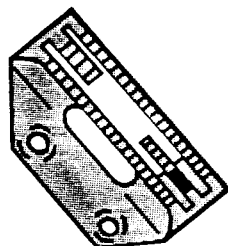
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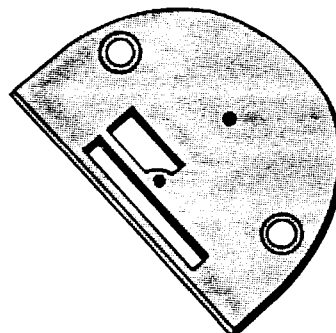
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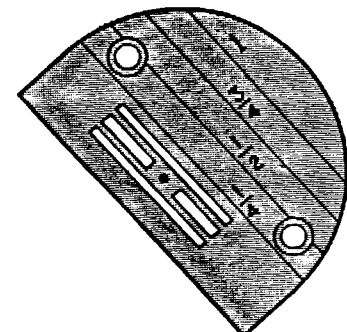
44136



142057



44137



147158

NOTE: The illustrations of parts included in this Guide are representational and are not necessarily to scale.

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33IK2 AND 33IK24 MACHINES

The sets of fittings listed below, including standard Fittings, are applicable to both machines.

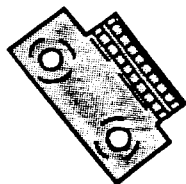
| | APPLICATION | FEED DOG | ROLLER | PRESSER | THROAT | PLATE |
|-----|------------------------------|----------|--------|------------|--------|-------|
| 1. | General Leather Work | * 12436 | | 16580 | | 12438 |
| 2. | Medium-Heavy Leather Work | 12436 | | 24904 | | 12438 |
| 3. | Light-Medium Leather Work | 12436 | | 24905 | | 12438 |
| 4. | Medium-Heavy Leather Work | 12436 | | 16579 | | 12438 |
| 5. | Light-Medium Leather Work | 12436 | | 16582 | | 12438 |
| 6. | Light-Medium Leather Work | 12436 | = | 331031-997 | | 12438 |
| 7. | Light-Medium Leather Work | + 12436 | | 98797-501 | | 12438 |
| 8. | Medium-Heavy Leather Work | 12436 | | 16581 | | 12438 |
| 9. | Light-Medium Leather Work | 12436 | | 98798-501 | | 12438 |
| 10. | Medium-Heavy Leather Work | 12436 | | 98797-502 | | 12438 |
| 11. | Medium-Heavy Leather Work | 12436 | | 98798-502 | | 12438 |
| 12. | Light-Medium Leather Work | 12436 | | 98799-501 | | 12438 |
| 13. | Medium-Heavy Leather Work | 12436 | | 127272 | | 12438 |
| 14. | Medium-Heavy Leather Work | 12436 | | 98799-502 | | 12438 |

FITTINGS SPECIAL TO 33IK2 MACHINE

| | | FEED DOG | PRESSER | FOOT | THROAT | PLATE |
|-----|-----------------------|----------|---------|--------|--------|-------|
| 15. | Light Leather Work | 12436 | | 19165 | | 12438 |
| 16. | Light Leather Work | 12436 | | 161066 | | 12438 |

* 33IK2 MACHINE STANDARD FITTINGS
 + 33IK24 MACHINE STANDARD FITTINGS
 = ORDER FROM MILAN

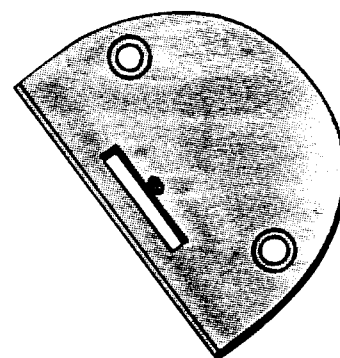
NOTE: For descriptions of Fittings refer to list on Pages 10 and 11.



12436



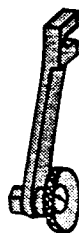
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12438



24904



24905



16579



16582



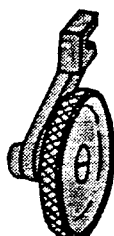
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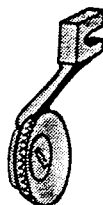
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98798-501



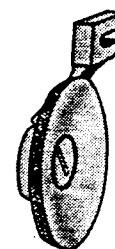
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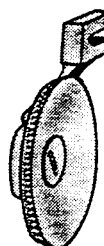
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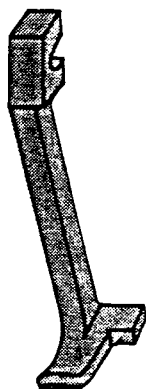
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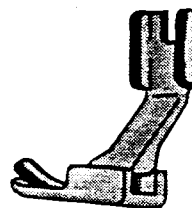
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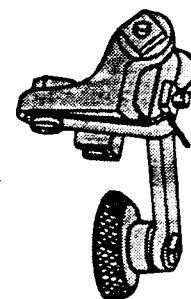
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19165



161066



127272

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NOTE: The illustrations of parts included in this Guide are representational and are not necessarily to scale.

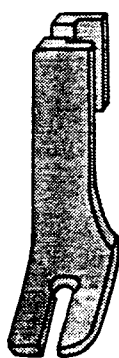
33IK4 MACHINE

| APPLICATION | FEED DOG | PRESSER FOOT | THROAT PLATE |
|------------------------------|----------|--------------|------------------------------|
| 1. Tailoring Work General | * 20304 | 12144 | 44256 |
| 2. Cloth Work General | 20304 | 161066 | 12414 |
| 3. Cloth Work | 20304 | 161066 | 44256 |
| 4. Tailoring Work General | 20304 | 52427 | 12414 |
| 5. Cloth Work General | 20304 | 19336 | 12414 |
| 6. Cloth Work | 20304 | 12142 | 12414 |
| 7. Tailoring Work General | 44136 | 12144 | 44137 |
| 8. Cloth Work General | 12481 | 161066 | 12482 |
| 9. Cloth Work General | 20304 | 19336 | 44256 |
| 10. Cloth Work General | 12481 | 12142 | 12412 |
| 11. Cloth Work General | 12481 | 19336 | 19418 |
| 12. Cloth Work General | 20158 | 161066 | 19418 |
| 13. Cloth Work General | 20158 | 161066 | 12482 |
| 14. Cloth Work General | 12481 | 161066 | 20120 |
| 15. Cloth Work General | 12481 | 12142 | 12482 |
| 16. Cloth Work | 143366 | 161066 | 270326 |
| 17. For Shirt Work | 142057 | 161066 | 147158 (For Chaining-off) |

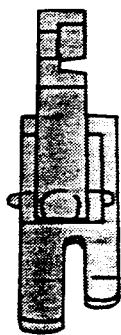
33IK5 MACHINE

| APPLICATION | FEED DOG | LIFTING PRESSER FOOT | VIBRATING PRESSER FOOT | THROAT PLATE |
|------------------------|-----------------|----------------------|------------------------|--------------|
| 18. Light Leather Work | + 12481 | 44269 | 19370 | 12482 |
| 19. Light Leather Work | 12481 | 19364 | 19370 | 12482 |
| | * 33IK4 MACHINE | STANDARD | FITTINGS | |
| | + 33IK5 MACHINE | STANDARD | FITTINGS | |

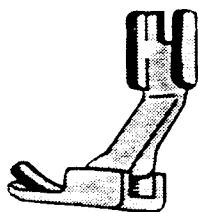
NOTE: For descriptions of Fittings refer to list on Pages 10 and 11.



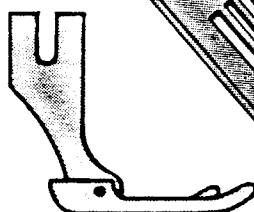
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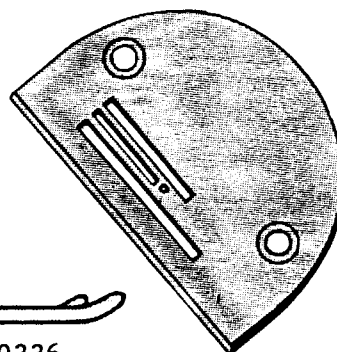
52427



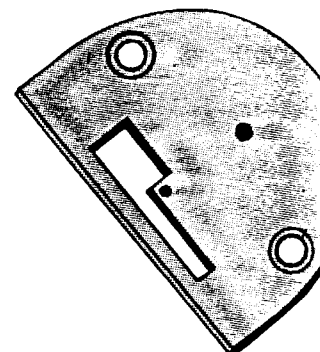
161066



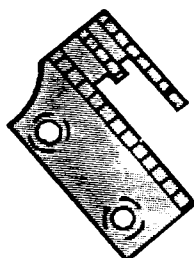
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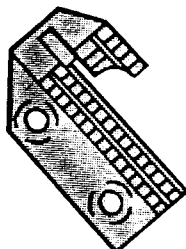
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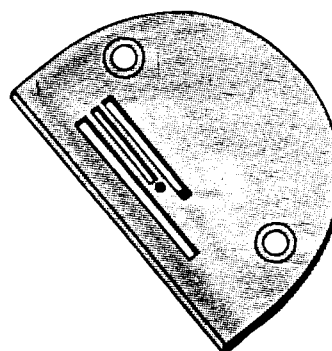
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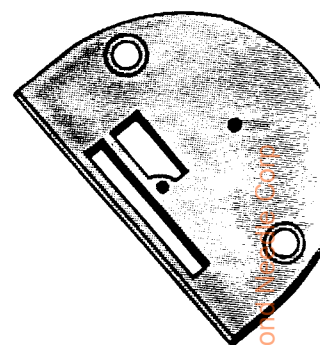
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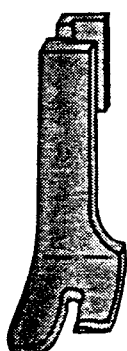
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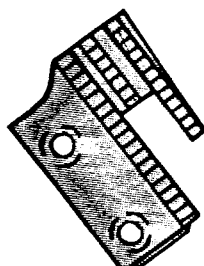
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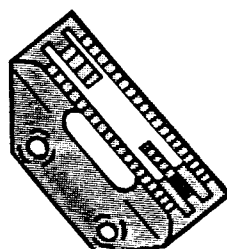
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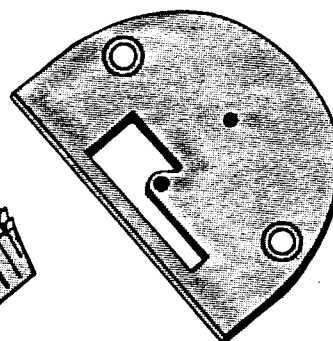
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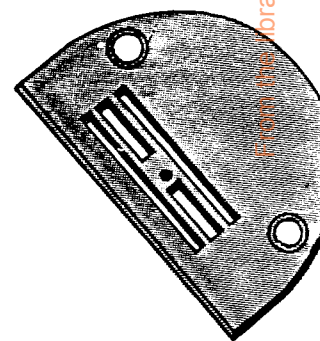
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142057



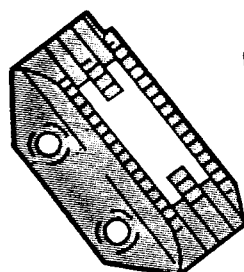
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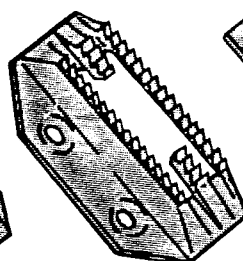
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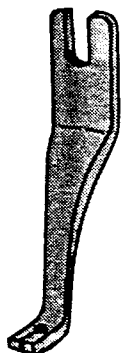
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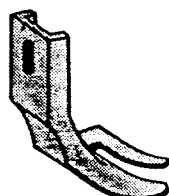
20158



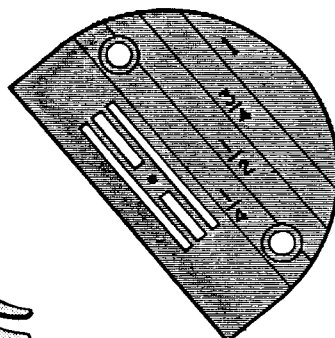
143366



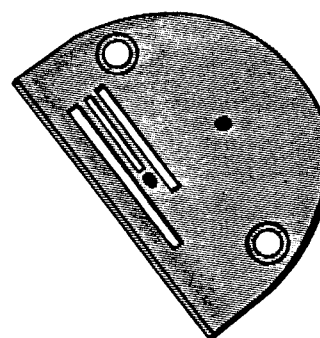
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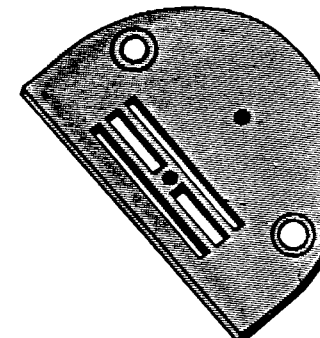
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147158



20120



19418

NOTE: The illustrations of parts included in this Guide are representational and are not necessarily to scale.

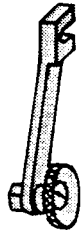
33IK6 & 33IKI6 MACHINES

| | APPLICATION | FEED WHEEL | ROLLER PRESSER | THROAT PLATE |
|-----|-------------------------------|------------|----------------|--------------|
| 1. | General Light Leather Work | * 2258 | 16580 | 20263 |
| 2. | Light Leather Work | 2258 | 24905 | 20263 |
| 3. | Light Leather Work | 2258 | 16582 | 20263 |
| 4. | Light Leather Work | 2258 | 331031-997 | 20263 |
| 5. | Light Leather Work | 2258 | 98797-501 | 20263 |
| 6. | Light Leather Work | 2258 | 98799-501 | 20263 |
| 7. | Light Leather Work | 2258 | 16582 | 20262 |
| 8. | Light Leather Work | 2258 | 16580 | 20264 |
| 9. | Light Leather Work | 2258 | 16580 | 20165 |
| 10. | Light-Medium Leather Work | 15022 | 24904 | 20263 |
| 11. | Light-Medium Leather Work | 15022 | 16579 | 20263 |
| 12. | Light-Medium Leather Work | 15022 | 16581 | 20263 |
| 13. | Light-Medium Leather Work | 15022 | 98797-502 | 20263 |
| 14. | Light-Medium Leather Work | 15022 | 98798-502 | 20263 |
| 15. | Light-Medium Leather Work | 15022 | 98799-502 | 20263 |
| 16. | Light-Medium Leather Work | 15022 | 16579 | 20262 |
| 17. | Light-Medium Leather Work | 15022 | 16579 | 20264 |
| 18. | Light-Medium Leather Work | 15022 | 16579 | 20165 |
| | | FEED WHEEL | PRESSER FOOT | THROAT PLATE |
| 19. | Light Leather Work | 2258 | 19165 | 20263 |
| 20. | Light Leather Work | 2258 | 20114 | 20263 |
| 21. | Light Leather Work | 2258 | 161066 | 20263 |

* 33IK6 & 33IKI6 STANDARD FITTINGS



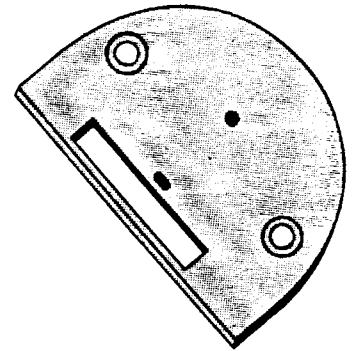
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24905



16582



20263



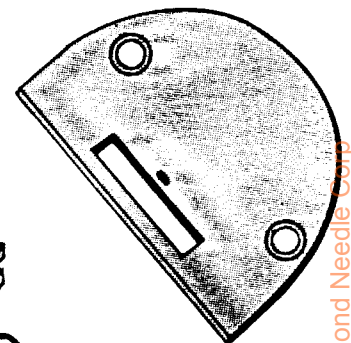
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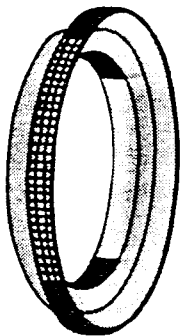
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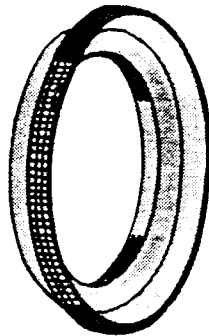
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20262



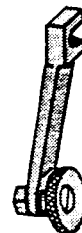
15022



2258



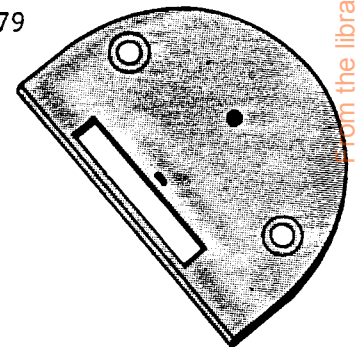
98797-502



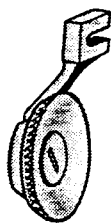
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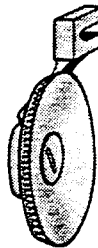
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20264



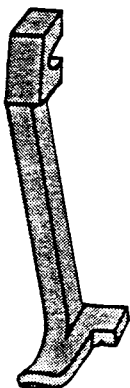
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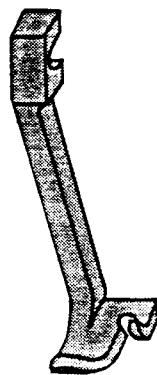
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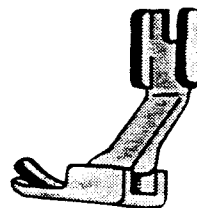
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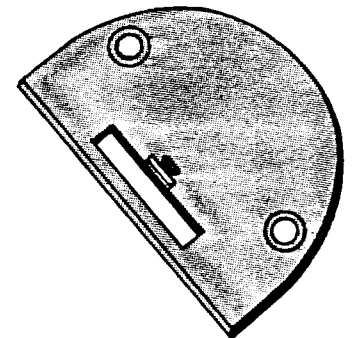
19165



20114



161066



20165

NOTE: The illustrations of parts included in this Guide are representational and are not necessarily to scale.

From the library of: Diamond Needle Corp

NUMERICAL LIST AND DESCRIPTIONS

FEED DOGS

| <u>PART NUMBER</u> | <u>MACHINE</u> | <u>DESCRIPTION</u> |
|--------------------|------------------------------|---|
| 12436 | 331K2, 331K24 | Feed Dog, 11 Teeth (18 teeth to the inch) |
| 12481 | 331K1, 331K3 331K4, 331K5 | Feed Dog, 18 Teeth (16 teeth to the inch) |
| 20158 | 331K1, 331K3, 331K4 | Feed Dog, 17 Teeth (16 teeth to the inch) |
| 20304 | 331K4 | Feed Dog, Reversible, 13 Teeth (12 teeth to the inch) |
| 26603 | 331K1, 331K3 | Feed Dog, 20 Teeth (16 teeth to the inch) |
| 44136 | 331K1, 331K3 | Feed Dog, 15 Teeth (16 teeth to the inch) |
| 44252 | 331K1, 331K3 | Feed Dog, 12 Teeth (12 teeth to the inch) |
| 142057 | 331K1, 331K3, 331K4 | Feed Dog, 21 Teeth (22 teeth to the inch) |
| 143366 | 331K1, 331K3, 331K4 | Feed Dog, 16 Teeth (16 teeth to the inch) |

FEED WHEELS

| <u>PART NUMBER</u> | <u>MACHINE</u> | <u>DESCRIPTION</u> |
|--------------------|----------------|---------------------|
| 2258 | 331K6, 331K16 | Feed Wheel (fine) |
| 15022 | 331K6, 331K16 | Feed Wheel (coarse) |

PRESSER FEET

| <u>PART NUMBER</u> | <u>MACHINE</u> | <u>DESCRIPTION</u> |
|--------------------|---|--|
| 12142 | 331K4 | Presser Foot for General Cloth Work |
| 12143 | 331K1, 331K3 | Presser Foot for General Cloth Work |
| 12144 | 331K4 | Presser Foot for Tailoring Work |
| 19165 | 331K2, 331K6, 331K16 | Presser Foot for Light Leather Work |
| 19336 | 331K4 | Presser Foot (hinged) Complete for General Cloth Work |
| 19364 | 331K5 | Lifting Presser Foot for Cloth, Light Leather and Materials of Uneven Thickness |
| 20114 | 331K6, 331K16 | Presser Foot for Light Leather Work |
| 44269 | 331K5 | Lifting Presser Foot for Light Leather Work |
| 52427 | 331K4 | Presser Foot (spring hinged) Complete, for Tailoring Work |
| 161066 | 331K1, 331K2 331K3, 331K4 331K6, 331K16 | Presser Foot (spring hinged) Complete, for General Cloth Work and Light Leather Work |

NUMERICAL LIST AND DESCRIPTIONS

ROLLER PRESSERS

| <u>PART NUMBER</u> | <u>MACHINE</u> | <u>DESCRIPTION</u> |
|--------------------|------------------------------|--|
| 16579 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $\frac{7}{8}$ " Coarse Roller Complete |
| 16580 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $\frac{7}{8}$ " Fine Roller Complete |
| 16581 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $1\frac{1}{4}$ " Coarse Roller Complete |
| 16582 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $1\frac{1}{4}$ " Fine Roller Complete |
| 24904 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $9/16$ " Coarse Roller Complete |
| 24905 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $9/16$ " Fine Roller Complete |
| 98797-501 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $\frac{7}{8}$ " Fine Roller Complete |
| 98797-502 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $\frac{7}{8}$ " Coarse Roller Complete |
| 98798-501 | 331K2, 331K24 | Roller Presser 1" Fine Roller Complete |
| 98798-502 | 331K2, 331K6, 331K16, 331K24 | Roller Presser 1" Coarse Roller Complete |
| 98799-501 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $1\frac{1}{4}$ " Fine Roller Complete |
| 98799-502 | 331K2, 331K6, 331K16, 331K24 | Roller Presser $1\frac{1}{4}$ " Coarse Roller Complete |
| 127272 | 331K2, 331K24 | Roller Presser $1\frac{1}{4}$ " Coarse Roller $11/64$ " Face Coarse Knurl |
| 331031-997 | 331K2, 331K24 | Roller Presser $1\frac{1}{8}$ " Fine Roller Complete |

THROAT PLATES

| <u>PART NUMBER</u> | <u>MACHINE</u> | <u>DESCRIPTION</u> |
|--------------------|----------------------------|--|
| 12412 | 331K4 | Throat Plate (large needle hole) |
| 12414 | 331K4 | Throat Plate (large needle hole) |
| 12422 | 331K4 | Throat Plate (small needle hole) |
| 12438 | 331K2, 331K24 | Throat Plate (large oblong needle hole) |
| 12482 | 331K1, 331K3, 331K4, 331K5 | Throat Plate (large needle hole) |
| 20165 | 331K6, 331K16 | Throat Plate (small oblong needle hole) Raised at Needle Hole for Top Stitching |
| 20262 | 331K6, 331K16 | Throat Plate (large oblong needle hole) |
| 20263 | 331K6, 331K16 | Throat Plate (medium oblong needle hole) |
| 20264 | 331K6, 331K16 | Throat Plate (small oblong needle hole) |
| 26605 | 331K1, 331K3 | Throat Plate (large needle hole) |
| 26606 | 331K1, 331K3 | Throat Plate (small needle hole) |
| 44137 | 331K1, 331K3, 331K4 | Throat Plate (large needle hole) |
| 44256 | 331K4 | Throat Plate (large needle hole) |
| 147158 | 331K1, 331K3, 331K4 | Throat Plate (small needle hole) |
| 270326 | 331K1, 331K3, 331K4 | Throat Plate (large needle hole) |

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